

DOOR PANEL INSTRUCTIONS

CUSTOM PANEL INSTRUCTIONS FOR BRILLIANCE MODELS SRN110, SRC065 & SRC035

A custom panel of wood or other material not exceeding 15 lbs. can be attached to the door. Attachment is from the ice side of the door. Holes are provided in the door for this purpose.

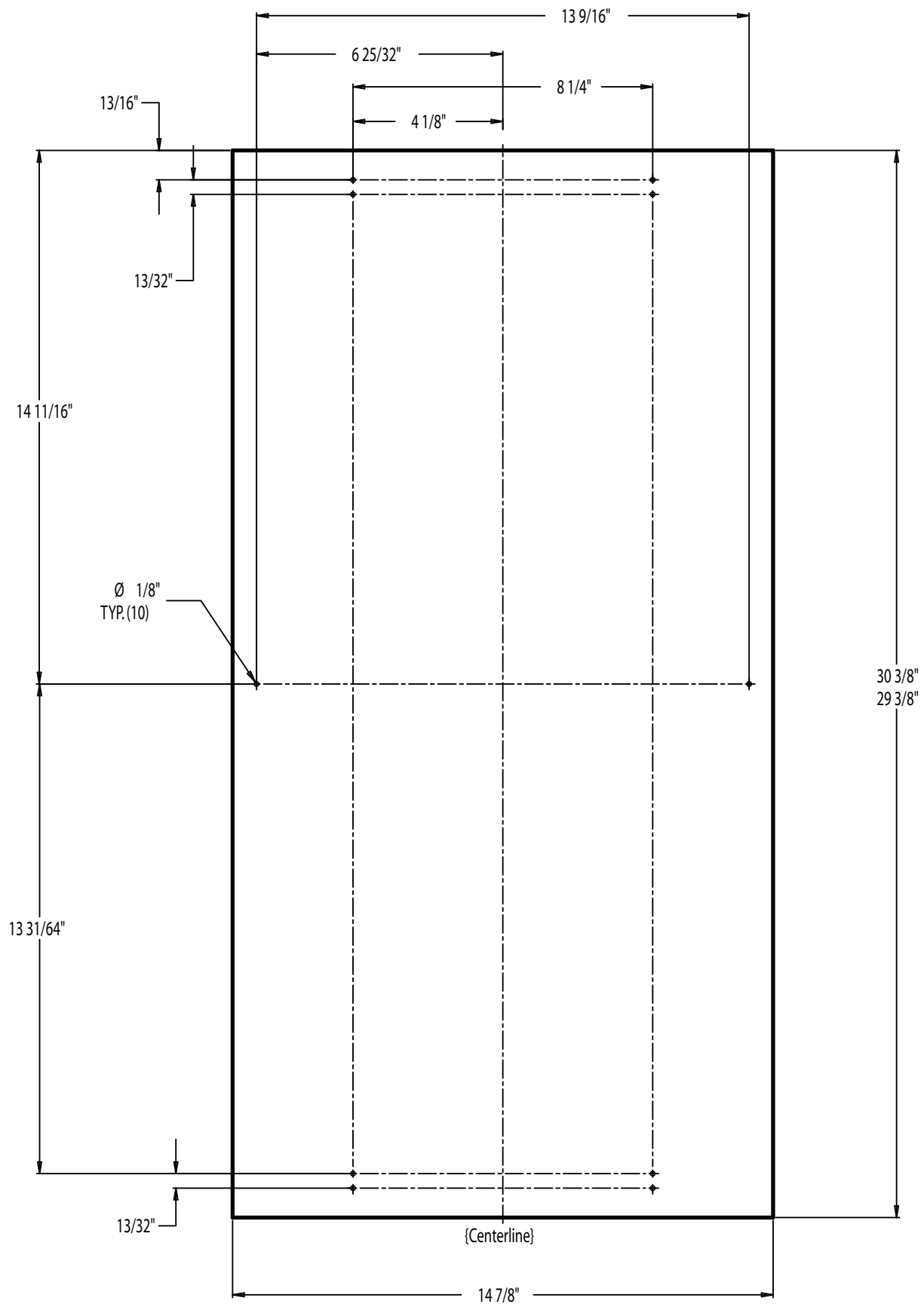
- Panel width: 14 7/8"
- Panel height: Between 29 3/8" and 30 3/8"
- Panel thickness: 5/8" to 3/4"

To create and attach a custom panel:

- 1 Measure overall height of cabinet opening where ice machine will be (floor to bottom of countertop edge).
- 2 Determine desired kickplate space (from bottom of door to floor). This could be equal to the adjacent cabinet's kickplate space or another space the user wants.
- 3 Subtract kickplate space from cabinet opening.
- 4 Subtract 1/8" or more for clearance space between top of door and bottom of countertop edge from cabinet opening. This is the maximum door length.
- 5 Cut panel to width.
- 6 Cut panel to length (cabinet space - kickplate space - top clearance = length).
- 7 Determine top of panel.
- 8 Mark hole locations using dimensions on the drawing on page 2 of these instructions. Drawing assumes top of panel will be flush with top of door. Measure hole locations from the top of the panel.
- 9 Drill pilot holes for wood screws. Use drill stop to prevent drilling through the panel.
- 10 Mount panel to door using wood screws or supplied panel mounting screws.

Note: When installed, ice machine must be adjusted for height to position top of door to desired clearance.

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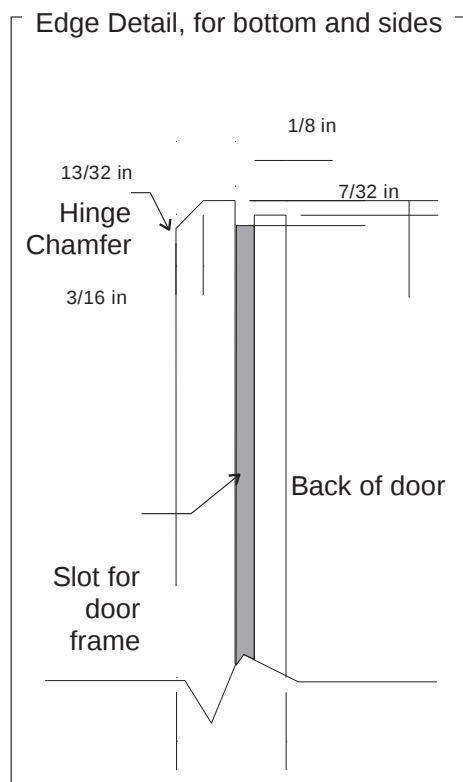
CUSTOM OVERLAY PANEL INSTRUCTIONS FOR MODEL DRC033

To make a drop in door panel that covers the door and the front of its aluminum edge, add the KHAND to cover the top edge and a cabinet pull that matches the pulls on surrounding cabinets to better blend in with the existing cabinet

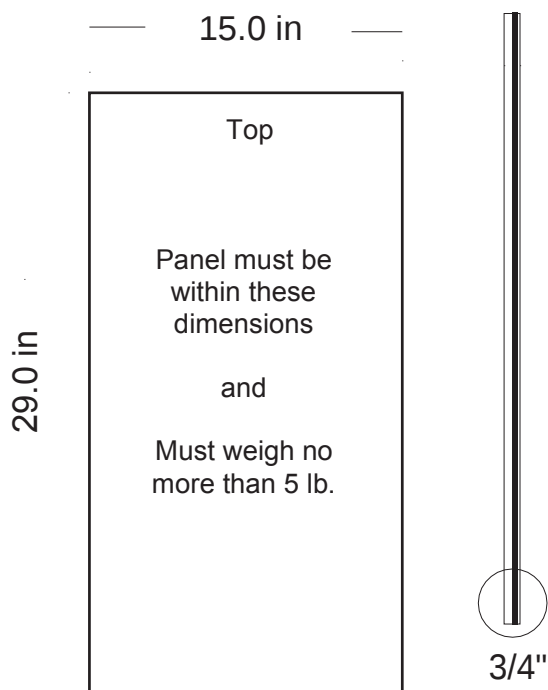
Cut the filler panel to the dimensions shown. Apply the edge det the bottom, left and right sides.

The following directions are for a 3/4" x 15" w x 29" h panel door blank:

- 1 From the back side of the door cut a 1/16" w x 11/32" h rabbet on both sides and the bottom edge of the panel.
- 2 Set the saw blade to 1/4" height and cut groove in the edge of the door 7/32" from the back of the door.
- 3 On the hinge side of the door cut a 45-degree chamfer on with either a saw or a router.



BOTTOM VIEW



FRONT VIEW

SIDE VIEW

Custom Cabinet Door Insert for Models DCE33 or Compan



KHAND