

DOOR PANEL INSTRUCTIONS

KDFR KIT

Instructions for reusing an existing wood overlay door panel from a DCE33/DRC035 onto a Brilliance model. Our ice machines are supplied without a conventional door covering which can also be decorated also to the user's preference. These options include being able to reuse an overlay door panel from a prior DCE/DRC model.

Retro-fit Door Kit Includes:

- Framed panel assembly
- Extra door handle for panels without knob
- Machine screws

Door Panel Assembly:

- 1 Remove the door handle/cover from the top of the framed assembly. **Do NOT take frame apart.**
- 2 Remove door panel from prior unit's door.
- 3 Slide recycled door panel into channels in door frame assembly.
- 4 Re-attach handle/top cover plate. Use handle type if no knob is on door panel.

To attach to the ice machine door:

Note: If door swing is to be changed, it must be done before panel is attached.
The panel will be held on by 8 machine screws.

- 1 Remove the gasket and retain for later use.
- 2 Place the framed panel assembly onto the outside of the door and secure it to the door using two machine screws, located at the left center and right center. Keep screws loose until all screws are used and then tighten all.
- 3 Fasten the panel to the door using the kit's screws. In the hinge areas, use the outermost (top and bottom) screw holes; leave the other hole open.
- 4 Place the covers over the hinge areas, and secure each cover to the door using a kit screw. Do not use screws from the hardware packed with the unit.
- 5 Insert hole plug over screw installed in previous step.
- 6 Return the gasket to its original position.

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